



REVISIONS					
ZONE	LETTER	DESCRIPTION	DATE	CHECKED	APPROVED

13.500 [342.9]
 11.000 [279.4]
 9.500 [241.3]
 6.875 [174.6]
 5.375 [136.5]
 2.750 [69.9]
 1.250 [31.8]
 2.500 [63.5]
 1.500 [38.1]
 3.000 [76.2]
 4.000 [101.6]
 0.495 [12.6]
 0.755 [19.2]
 2.500 [63.5]
 5.535±0.040 [140.6]
 4.005 [101.7]
 3.755 [95.4]
 0.750 [19.1]
 1.880 [47.7]

8-32 UNC-2B
 4PL

ø0.201 [5.1]
 C'BORE ø0.323X0.200 [8.2X5.1]
 TYP

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NOTES:
 UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES (mm) TOLERANCES ON: DECIMALS FRACTIONS ANGLES .XXX .XX ± 1/64 ±1/2° ± 0.01 ± .02 UNLESS OTHERWISE SPECIFIED	
USED ON	NEXT ASSY
APPLICATION	

MATERIAL	CONTRACT	
	DRN	
FINISH	CHKD	
	APPVD	
	APPVD	

motiCont			
VOICE COIL DRIVEN STAGE			
SIZE A	CODE	DWG. NO. VCDS-051-089-01	REV. 1
SCALE: 1 / 4		SHEET 1 OF 1	